

# turbo™ GOLD STEP DRILLS

## STEP DRILL HSS TIN SPIRAL FLUTED WITH A SPLIT POINT.

MANUFACTURED FROM HIGH-QUALITY TURBO™ GOLD HSS M2-AL MATERIAL WITH ADDED TITANIUM NITRATE (TiN) COATING.



Steel Fabrication



Plumbing & Heating Engineers



Vehicle Manufacturing & Maintenance Shops



Electrical Engineers



**Size Range**  
5 steps (4-12),  
9 steps (4-20),  
13 steps (6-30)



**Cutter Type**  
M2-AL (HSS) with  
TiN Coating



**Cutting Thickness**  
4 mm



**Max. Tensile Strength**  
<1100RM (N/mm<sup>2</sup>)  
on steel



**For use with**  
Battery, corded,  
and pneumatic  
hand drills with a  
chuck



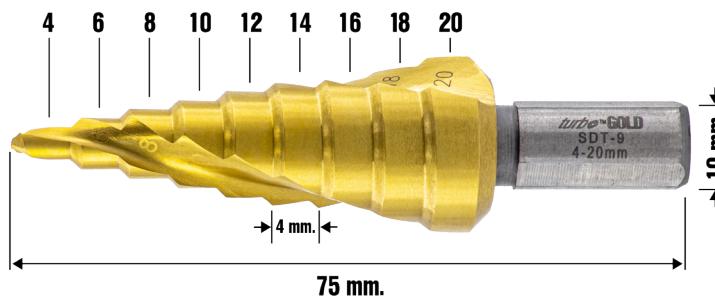
**Perfect for**  
Mild and stainless  
steel, alloys, and  
plastics



### Turbo™ Gold Spiral Flute HSS with TiN Coating Step Drill - 5 Steps

Five Steps - Min 4 mm | Max 12 mm  
(4, 6, 8, 10, 12 mm)  
Shank size - 8 mm with 3 flats  
Overall length 65 mm

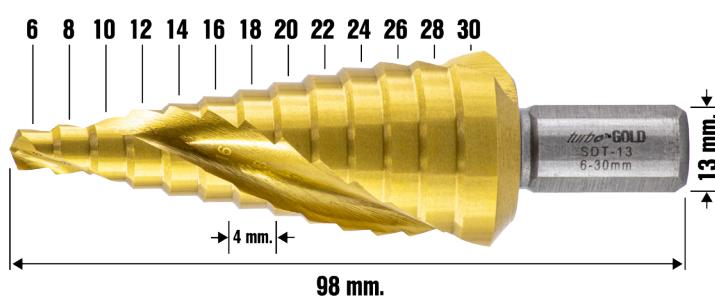
**PART NUMBER: JEISDT-5.4.12**



### Turbo™ Gold Spiral Flute HSS with TiN Coating Step Drill - 9 Steps

Nine Steps - Min 4 mm | Max 20 mm  
(4, 6, 8, 10, 12, 14, 16, 18, 20 mm)  
Shank size - 10 mm with 3 flats  
Overall length - 75 mm

**PART NUMBER: JEISDT-9.4.20**



### Turbo™ Gold Spiral Flute HSS with TiN Coating Step Drill - 13 Steps

Thirteen Steps - Min 6 mm | Max 30 mm  
(6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30 mm)  
Shank size - 13 mm with 3 flats  
Overall length - 98 mm

**PART NUMBER: JEISDT-13.6.30**



#### STEP DRILLS

## TURBO™ GOLD SPIRAL STEP DRILL SET

Available as a 3 piece set with a plastic case

**Part Number: JEISDT-SETS**

- Five Steps
- Nine Steps
- Thirteen Steps

- Min 4 mm | Max 12 mm (4, 6, 8, 10, & 12 mm)
- Min 4 mm | Max 20 mm (4, 6, 8, 10, 12, 14, 16, 18, & 20 mm)
- Min 6 mm | Max 30 mm (4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, & 30 mm)