

turbo™ GOLD STEP DRILLS

STEP DRILL HSS TIN SPIRAL FLUTED WITH A SPLIT POINT.

MANUFACTURED FROM HIGH-QUALITY TURBO™ GOLD HSS M2-AL MATERIAL WITH ADDED TITANIUM NITRATE (TiN) COATING.



Steel Fabrication



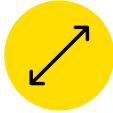
Vehicle Manufacturing
& Maintenance Shops



Plumbing & Heating Engineers

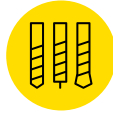


Electrical Engineers



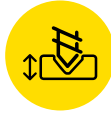
Size Range

5 steps (4-12),
9 steps (4-20),
13 steps (6-30)



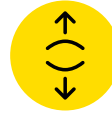
Cutter Type

M2-AL (HSS) with
TiN Coating



Cutting Thickness

4 mm



Max. Tensile Strength

<1100RM (N/mm²)
on steel



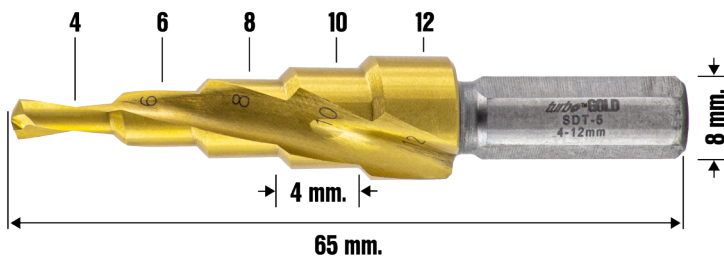
For use with

Battery, corded,
and pneumatic
hand drills with a
chuck



Perfect for

Mild and stainless
steel, alloys, and
plastics



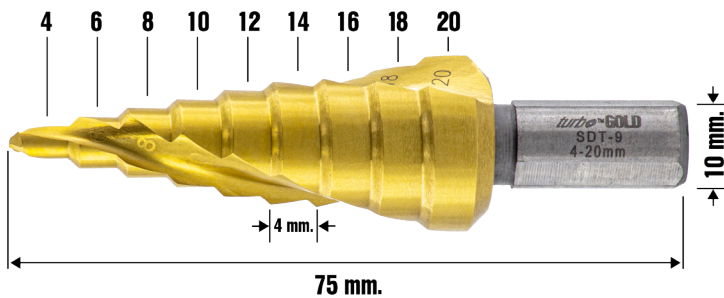
Turbo™ Gold Spiral Flute HSS with TiN Coating Step Drill - 5 Steps

Five Steps - Min 4 mm | Max 12 mm
(4, 6, 8, 10, 12 mm)

Shank size - 8 mm with 3 flats

Overall length 65 mm

PART NUMBER: JEISDT-5.4.12



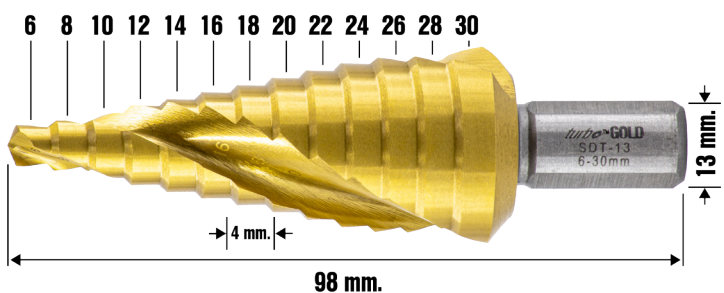
Turbo™ Gold Spiral Flute HSS with TiN Coating Step Drill - 9 Steps

Nine Steps - Min 4 mm | Max 20 mm
(4, 6, 8, 10, 12, 14, 16, 18, 20 mm)

Shank size - 10 mm with 3 flats

Overall length - 75 mm

PART NUMBER: JEISDT-9.4.20



Turbo™ Gold Spiral Flute HSS with TiN Coating Step Drill - 13 Steps

Thirteen Steps - Min 6 mm | Max 30 mm

(6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30 mm)

Shank size - 13 mm with 3 flats

Overall length - 98 mm

PART NUMBER: JEISDT-13.6.30



STEP DRILLS

TURBO™ GOLD SPIRAL STEP DRILL SET

Available as a 3 piece set with a plastic case

Part Number: JEISDT-SET3

• Five Steps

Min 4 mm | Max 12 mm (4, 6, 8, 10, & 12 mm)

• Nine Steps

Min 4 mm | Max 20 mm (4, 6, 8, 10, 12, 14, 16, 18, & 20 mm)

• Thirteen Steps

Min 6 mm | Max 30 mm (4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, & 30 mm)